Global Thermostat

Carbon Negative Power Plants And Their Impact On Environment

Graciela Chichilnisky CEO & Co-Founder

Earth Dialogues Puerto Madryn, Argentina October 23, 2018

Global

Breakthrough

Carbon Negative Powerplants can Transform US \$53 Trillion global power plant infrastructure from emitters to sinks for CO₂

Cleaning the Atmosphere While Producing Electricity



Global Thermostat

Positive Business Impact while Reversing Climate Change

Meeting Requirements of Byrd-Hagel Law 1997

- New Jobs
- Expanding Exports
- Economic Progress



2018: Moving Ahead at Breakthrough Speed

GT's Competitive Advantage vs. Existing Supply

..Huge demand for CO₂ unmet..¹

Industrial Markets:

Over \$1tn, including: Food & Beverages, Enhanced Oil Recovery, Refrigeration & Greenhouses, Carbonates, Concrete/Cement, Polymers, Graphene, Crop Improvement

<u>Oil & Gas:</u> Enhanced Oil Recovery (EOR), Clean up of Natural Gas Processing

<u>Renewable Fuels:</u> Algae Biofuels, Synthetic Gasoline

..Due to three critical issues..

Limited, Stranded Supply: Natural subterranean reserves are limited. Supply is depleting and geo-specific. Other sources are inadequate

<u>High Capture Costs</u>: Competing carbon capture methods prohibitively expensive

Difficult to Transport: CO₂ is difficult to transport economically. Trucking and pipelines require significant capital investment for an inefficient process

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1. Appendix: CO₂ - A MARKET FLOODED BY DEMAND

ENORMOUS UNMET DEMAND FOR CO₂

GT's Competitive Advantage vs. Existing Supply

Huge demand for CO ₂ unmet	due to three critical issues	GT addresses these issues
Industrial Markets Food & Beverages, Refrigeration & Greenhouses, Carbonates, Concrete/Cement, Polymers, Crop Improvement	Limited, Stranded Supply Natural subterranean reserves are limited. Supply is depleting and geo-specific. Other sources are inadequate	GT provides an unlimited supply of CO_2
<u>Renewable Fuels</u> Algae Biofuels, Synthetic Gasoline	S High Capture Costs Competing carbon capture methods prohibitively expensive	GT captures CO ₂ at a fraction of the cost of traditional sources from flue gas or ambient air
<u>Emerging Technologies</u> Bio-plastics, Graphene, Carbon Fibers	Difficult to Transport CO ₂ is difficult to transport economically. Trucking and pipelines require significant capital investment for an inefficient process	GT offers modular, "plug and play" units that can be located anywhere

For the first time in human history abundant, low cost CO_2 is available anywhere, anytime.



Carbon Negative Power Plants

By Graciela Chichilnisky and Peter Eisenberger, Global Thermostat LLC

Global Thermostat LLC (GT) (www.global thermostat.com) was formed in 2006 to develop and commercialize a unique technology for the direct capture of carbon dioxide from the atmosphere and other sources. The GT process "co-generates" carbon capture with other industrial processes-such as power production-by using the process heat from those processes to drive its carbon capture technology. By combining CO2 capture from air along with capture from the flue gas of an electrical power plant, and using the power plant's low cost process heat to provide the energy needed for the air capture process, GT technology has the capability of transforming power plants into net carbon sinks. Global Thermostat technology also can work with renewable power plants, because it captures carbon directly from air using the plant's process heat. For example, heat from a Concentrated Solar Plant (CSP) can be used by Global Thermostat to drive its capture process.

CO₂ air capture has gained momentum on the policy front and in the business community as a viable and economic solution for reducing carbon emissions and is now being introduced commercially with pilot demonstration plants. The first GT pilot plant erected at SRI International in Menlo Park, CA, captures 1,000 tpy (tons per year) of CO₂ and was co-developed with Corning and BASF. The CO₂ captured at plants like this is available for use in applications such as enhanced oil recovery, greenhouses, production of industrial grade formic acid, producing bio-fuels from algae, and, when combined with hydrogen, for producing hydrocarbons such as high octane gasoline.

According to the International Energy Agency, over 41 percent of all human based emissions of CO₂ are generated by power plants and 89 percent of electricity production around the world is powered by fossil fuels. This represents an energy infrastructure valued in excess of \$55 trillion dollars. As CO₂ capture from air is different from other this cannot easily be replaced, CO₂ emissions



by GT's process can be as high as 98-99 percent, and the stream can be further purified and/or liquefied using standard "compression" techniques.

Transportation costs for large volume gaseous CO₂ is significant and can run as high as \$1.5 million per mile for a pipeline, plus compression. With the GT process, these costs are drastically reduced or eliminated; a CO₂ air capture plant can be located anywhere, needing only air and heat to operate. A

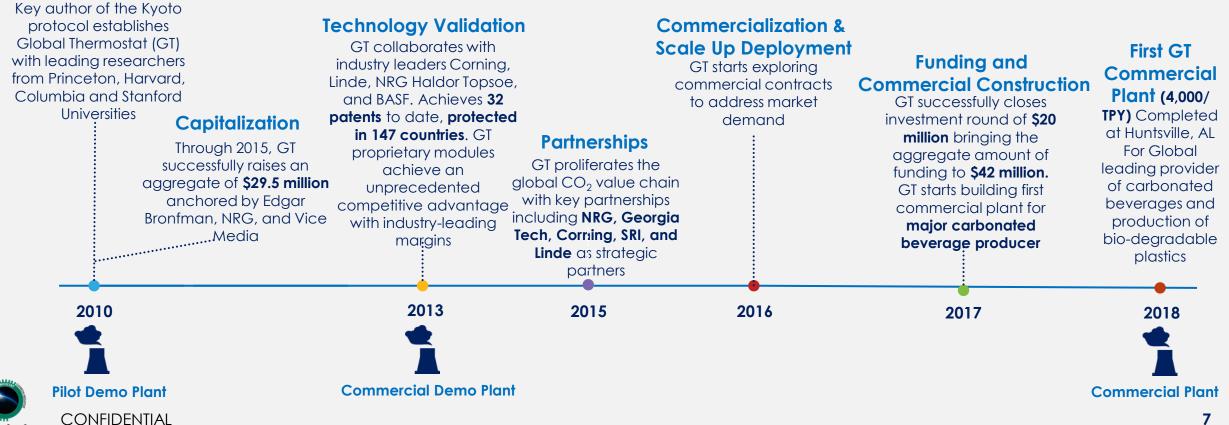


GT HISTORICAL TIMELINE

Incubation

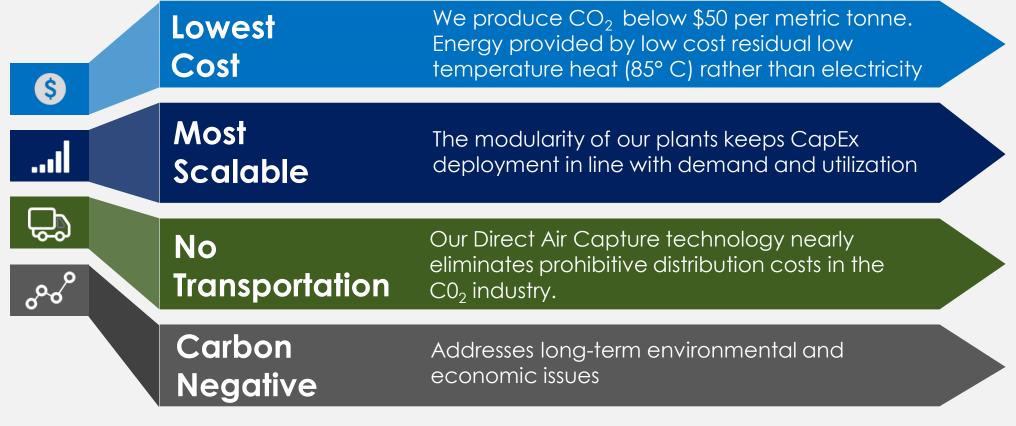
Global Thermostat





COMMERCIAL VALUE PROPOSITION

A major and unprecedented CO₂ market disruptor



Reliable, lowest cost CO₂ available anytime, anywhere in the world



HOW IT WORKS

Our proprietary **Cyclic Adsorptive** CO_2 Capture method selectively captures highpurity CO_2 from free air at any location. The process also conserves energy in an efficient heat cycle Step 2: Carbon Capture Monoliths coated with GT's proprietary aminopolymer sorbent selectively bind CO₂ from the air

> Step 1: Air Input Zero cost feedstock, carbon directly from the air, is accessible anywhere in the world

Step 4: Heat Transfer Two regeneration chambers operating 50% out of phase transfer heat back and forth to reduce sensible heat requirement by half

2

Step 3: Regeneration Pure CO₂ is released by 85° - 90°C steam and the sorbent is regenerated



2010: 1st PILOT GT PLANT

Captures CO₂ directly from air







2013 COMMERCIAL GT DEMO PLANT at SRI

Captures CO₂ from SRI fossil fuel power plant and also directly from air [GT achieves US DoD/DoE Technology Readiness Level-8 (TR8)]



333 Ravenswood Avenue, Menlo Park, CA 94025

2018 GT COMMERCIAL PLANT in Huntsville, Alabama





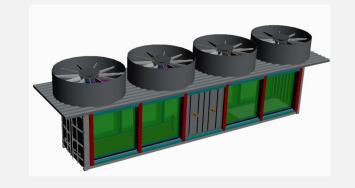




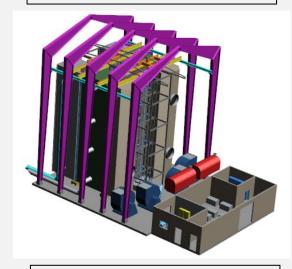


2018 GT COMMERCIAL PLANT in Huntsville, Alabama

First GT Commercial Plant (4,000/ TPY)



Containerized GT-Carburetor 40' ISO container 10,000 tonnes CO₂ / year Conceptual design for Containerized Carburetor is complete. Next step is detailed engineering.



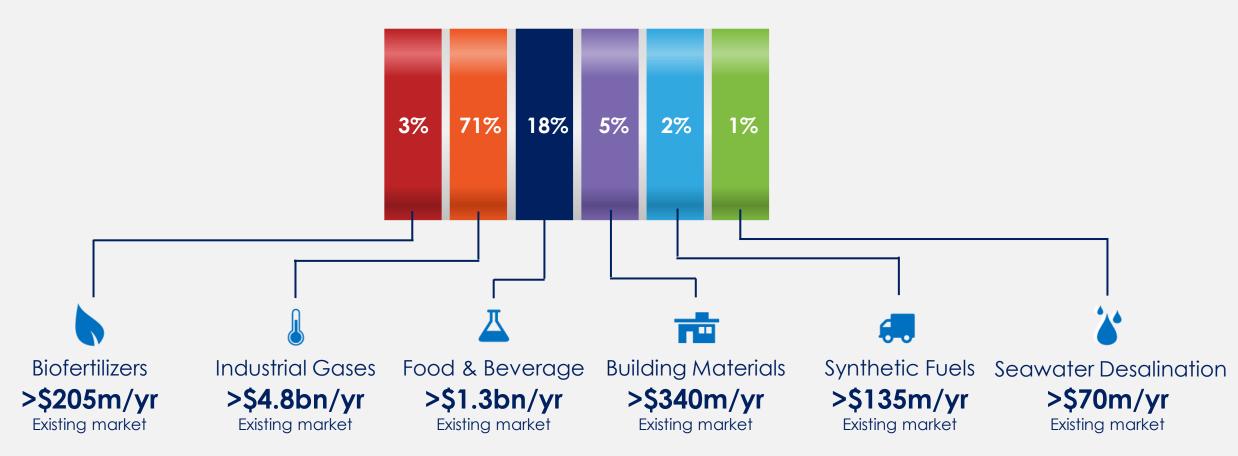
Basic design for Full-scale modules completed with NRG and Sargent & Lundy. Next step is detailed engineering.

<u>Full-scale GT-DAC</u> 18m tall, 50m long, 6m wide 50,000 tonnes CO₂ / year

Global Thermostat

GLOBAL THERMOSTAT: INITIAL MARKET VERTICALS

\$6.7 billion annual CO₂ market in initial target segments





Global Thermostat: Exciting New Developments



GT Direct Air Capture units to supply Coca Cola bottlers with CO_2 for carbonation of beverages – 950 bottlers worldwide as our client

Status: Business Meeting at Huntsville 10/4. Investment & Termsheet



GT Direct Air Capture units for Air Liquide, the second largest supplier of industrial gas worldwide.

Status Business Proposal Received



A joint research program with Exxon Mobile with the purpose of scaling up GT's CO2 capture technology to a gigaton of $CO_2/year$

Status – Term Sheet Completed

-ASCO All about CO2 A commercial agreement to incorporate GT technology into CO_2 production plants at ASCO, a leading producer and distributor of CO_2 in developing nations

Status: Negotiating Terms for Clients



GT Direct Air Capture units for Newlight Technologies, a company based in Irvine, California, known for capturing carbon for use in the production of plastics sold to IKEA, Inc.

Status: Signed Agreement (testing)



Office of Science

\$2 Million Grant Department of Energy Awarded to Global Thermostat along with Georgia Tech and Alegnol for Bioenergy Research and Development





CEO & Cofounder

•World leading economist and mathematician •Two PhD's: Math, MIT; Economics, Berkeley Successful Entrepreneur: Founded & sold financial services tech companies FITEL, and Cross Border Exchange •Authored Kyoto Protocol carbon market •Tenured Professor at Columbia University, previously at Harvard and Stanford •2015 "CEO of the Year" Selected by IAIR, Yale Club NY April 2015

LEADERSHIP



Dr. Peter Eisenberger **CTO & Cofounder**

 Leader and technology innovator in global energy industry and CO₂ capture •20+ year career including global R&D head at Exxon and lead scientist at Bell Labs •Tenured professor, former Vice Provost at Columbia University

- •Founding Director Columbia University Earth Institute
- •Founding Director Princeton University Materials Institute



Edgar Bronfman, Jr. **Executive Chairman**

•Chairman, Endeavor Global •General Partner at Accretive LLC •Former Chairman and CEO of the Warner Music Group •Recently successfully sold Warner for US\$3.3 billion Former President and CEO of the Seagram Company





Global Thermostat

GT AWARDS

"The 30 Most Innovative Companies to Watch 2018"

- Insights Success Magazine, March 2018

"World's Top-10 Most Innovative Company in Energy" – Fast Company, April 2015

"2015 CEO of The Year: Graciela Chichilnisky" – Yale Club of New York City IAIR Award, April 2015

"2016 Top 50 Most Innovative Company in Renewable Energy"

- Company Energy, May 2016

"Finalist and \$250k Grant Winner" – NYSERDA, June 2016

"World's Top 50 Innovators from the Industries of the Future: Graciela Chichilnisky" – Codex, July 2017

"The Companies with Most Disruptive Innovation" - Insights Success, 2018

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LABORATORIES

Atlanta

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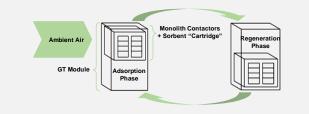
SRI (formerly Stanford Research Institute) 333 Ravenswood Ave Menlo Park, CA 94025



TECHNOLOGY

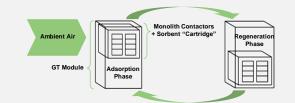


Technology Operation



Step 1: Air Input

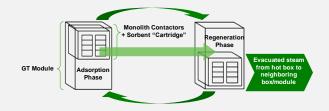
- · GT uses monolith contactors like those in a tailpipe catalytic converter
- · Contactors provide high surface contact areas at low pressure drop
- · Enables movement of large air volumes with effective contact of CO₂ at low cost



Step 2: Carbon Capture

- GT sorbents proven highly effective by Georgia Tech confirmed by SRI, BASF, Corning, and DN Veritas
- Process to deposit immobilized amines in pores of the contactor walls at high loading by Corning, Haldor Topsoe, Applied Catalysts





Step 3: Regeneration

- CO₂-rich sorbent is heated with low-temperature process heat steam (95°C)
- CO₂ is collected and sorbent is regenerated (thermal and sweep gas cycle)
- CO₂ can be stored or used in multiple commercial applications
- 16 minute cycle per panel for ambient air

Step 4: Heat Transfer

- Neighboring module has completed Step 2, and enters its regeneration box
- That box is evacuated, and connected to the hot box from which CO₂ was just removed
- Water evaporates from hot monoliths (cooling them) and condenses on cool monoliths, warming them
- This sharing provides 50% of the heat for the cool monoliths



GT Technology Breakthroughs

Contactor Efficiency

- GT modeled different types of contactors, finding honeycomb monoliths significantly outperform all others on a {Surface Area} / {Pressure Drop} / {\$} basis
- Channels parallel to the direction of flow minimize pressure drop while maximizing contact area
- Impingement of CO₂ onto active material orthogonal to flow

Regeneration Efficiency & Heat Recovery

- Using steam as sweep gas in addition to heat transfer fluid reduces regeneration temperature to as low as 75C
- Evolved CO₂ is rapidly swept away from the surface, depressing the effective P_{CO2} experienced by the desorbing media
- Sensible heat is recycled by coupling two regeneration boxes in opposite phase
- 50% reduction in sensible heat requirement by preheating a full canister by evaporatively cooling an empty canister

Generational Improvement of Adsorption Media

- Fixed dimension of individual monoliths within a canister allow for direct replacement with new materials with improved performance
- No change in plant components necessary



Global Thermostat Module Embodiments & Capacities

- 1. Diluted Flue Gas Capture (GT-Carb)
 - CO₂ captured from flue gas of fossil fuel power plant
 - Electricity, flue gas, and heat integration with power plant
 - Capable of high levels of flue stream decarbonization

2. Direct Air Capture (GT-DAC)

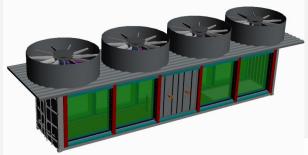
- CO₂ captured directly from the atmosphere at 400 ppm
- Heat integration capability with nearby manufacturing or downstream processes
- No power plant proximity requirement or flue gas retrofit
- Remote CO₂ capture possible if integrated with available on-site energy
- 3. Standalone Integrated CO₂ Capture (GT Self-Carb)
 - On-site nat. gas CoGen plant provides total heat and power needs for CO₂ capture and delivery,
 - CO₂ emissions from CoGen flue gas captured by GT-Carb modules, remaining heat and electricity used to power GT-DAC modules
 - Ideal for larger applications in remote locations without co-located heat

	Containerized Module	Full-scale Module
GT-DAC	1,000 – 4,000 MT/y	50,000 MT/y
GT-Carb	10,000 MT/y	100,000 MT/y

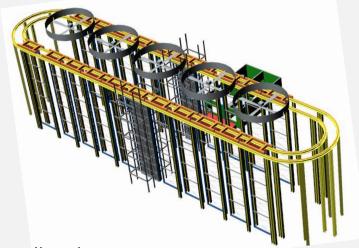
Commercial Module Capacities to Scale with Demand:



Status of Other GT Embodiment Designs Self Carburetor- Local Power Source CO₂ + DAC



Containerized GT-Carburetor 40' ISO container 10,000 tonnes CO₂ / year Conceptual design for Containerized Carburetor is complete. Next step is detailed engineering.



<u>Full-scale GT-DAC</u> 18m tall, 50m long, 6m wide 50,000 tonnes CO₂ / year



<u>Full-scale G1-Carburetor</u> 18m tall, 17m long, 20m wide 100,000 tonnes CO_2 / year Basic design for Full-scale modules completed with NRG and Sargent & Lundy. Next step is detailed engineering.



Global Thermostat Containerized DAC Module For Global leading provider of carbonated beverages

Under Construction Now in Huntsville, AL USA

Completion <u>Containerized GT-DAC</u> 2 standard 40-ft. ISO containers + 1 auxiliary container Nominal 1st module capacity of 3,000 MT CO₂ / year Ultimate nominal capacity of 4,000 MT / year Includes NG Cogen unit for heat + power generation Expecting: Fall 2018 Mechanical

Fall 2018 Continuous Operation



Brief Summary of Huntsville DAC Plant

- Commissioning Completed
- Prioritized subsystem testing for extensive preventative assessment to reduce cost and mitigate fully assembled operational risks
 - Regeneration chamber / seals vacuum testing
 - Panel movement system accelerated testing
 - Production Sorbent Apparatus performance
 - PLC / HMI : automated operation and automated safe shutdown





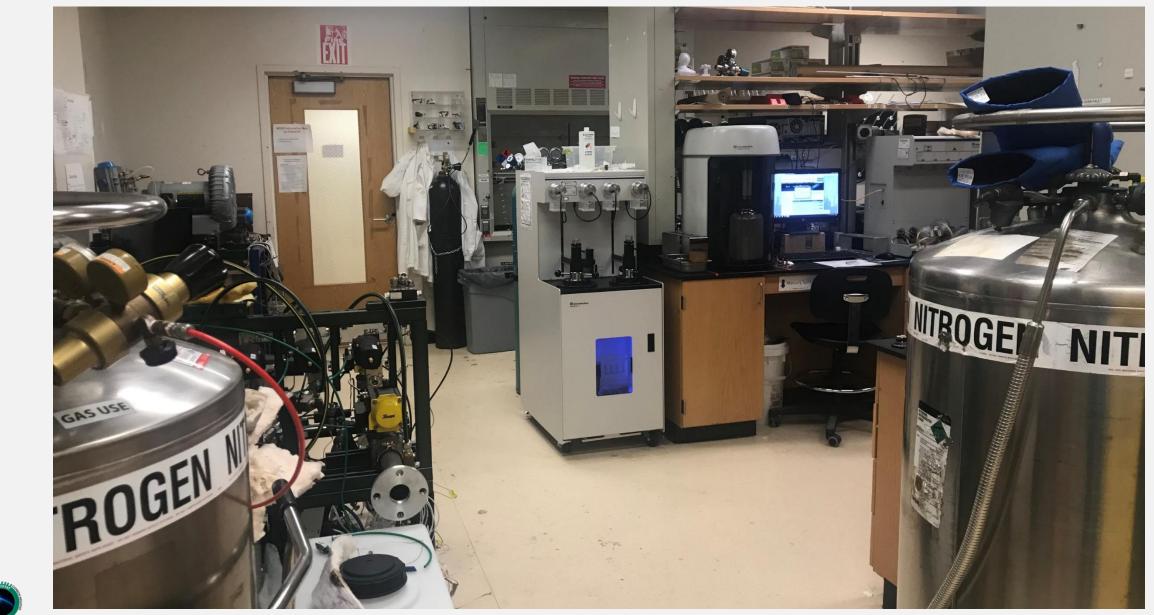


















Sorbent Apparatus – Monolith/Coating/Sorbent Supply Chain & Co-Development Partners





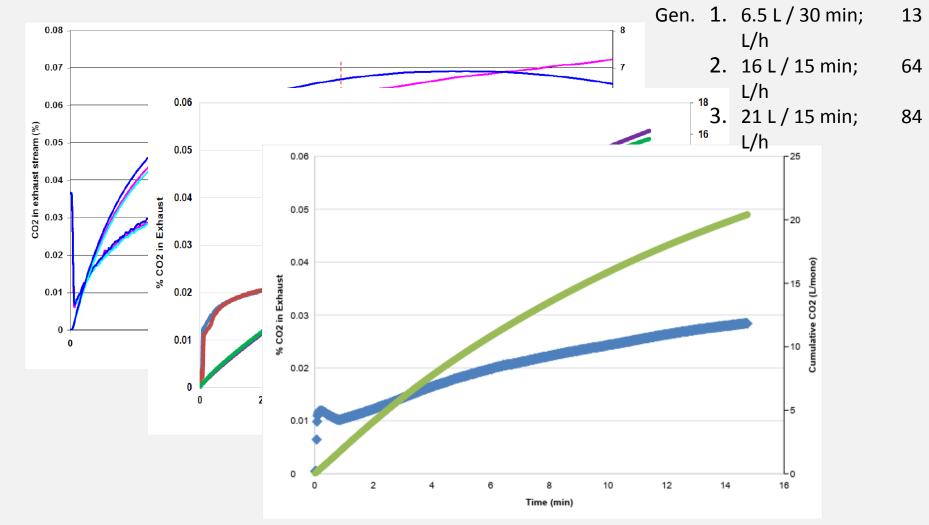
31

R&D - Material Performance Improvements

Substrate	Alumina Coating	Sorbent
 Cell Density & Open Face Area Pressure drop External mass transfer coefficient Maximum capture efficiency Thermal mass Material Thermal mass Cost 	 Thickness Loading capacity Pressure drop Mesoporosity and Macroporosity Sorbent capacity Sorbent accessibility Sorbent kinetics 	 Polymer type & molecular weight Activity, selectivity Oxidative, hydrothermal, and cyclic stability Workability Regenerability Cost Loading Uptake kinetics & efficiency Thermal mass Cost



32



Monolith Performance Evolution

Potential Next Generation

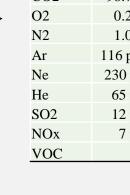


Global Thermostat CO₂ Product Specifications

		*	e DAC
		Produc	2
•	Product CO. from CT DAC process is 208 E vol% CO. purity (dry basis)	Compo	osition
•		CO2	98.71%
	 Balance (<1.5%) composition = feed composition 	O2	0.27%
		N2	1.01%
•	For onsite delivery of beverage grade CO ₂ , downstream purification and	Ar	116 ppm
	liquefaction by turnkey skid-mounted unit	Ne	230 ppb
	 Purification/liquefaction solutions to liquid ISBT standard CO₂ (CGA Grade I) 	He	65 ppb
	from (e.g.) TOMCO2, Pentair, ASCO, & others.	SO2	12 ppb
	from (e.g.) rowcoz, Pentan, ASCO, & others.	NOx	7 ppb
		VOC	n/a
•	Alternative GT patent-pending process for the production of high purity CO ₂		

(99.9%+) directly via the GT process

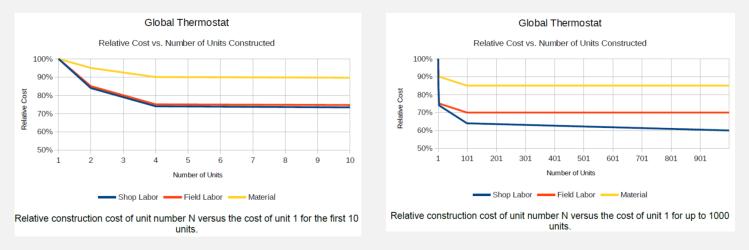
- Avoids the need for cryogenic polishing processes
- To be demonstrated with GT DAC plant in Huntsville ٠
- In general, high purity CO_2 can be provided if needed by: ٠
 - GT producing beverage grade directly
 - Standardized system from turnkey manufacturer ٠
 - Integration with existing capability from an industrial gas partner





Plant Capex & Cost Reduction Pathways

- 1st Plant Capex (without Cogen units): ~2MM USD
 - Significant one-time costs of detailed engineering, manufacturing equipment setup (seal molds, monolith extrusion dies, regeneration box templates, etc.)
- 2nd Plant and Beyond cost reductions from vendor volume discounts, assembly learning, streamlined instrumentation, etc.
 - See below charts from joint report from GT's fabricator and EPC regarding cost reductions with # of units



• Further cost reductions from automated manufacturing, learning by doing, etc.



Cost Reduction Pathways (continued)

- Monolith cost reductions estimated by Corning, Haldor Topsoe to be up to a factor of 2 with large scale manufacturing
 - E.g. Corning's fully robotic facility for Celcor substrates reduced manufacturing costs by a factor of 3 for automotive and stationary ceramic monoliths
 - China has costs 4x or more lower
- With generational Monolith performance improvements, per-tonne Capex will decrease as well as Opex
 - Same CAPEX that delivers 4,000 tonnes/year can have 5,000 tonne/year capacity with 25% increase in per-monolith CO₂ capture performance 6000 tonne/year possible
 - Scheduled monolith exchange can provide step-change in plant productivity and economics with drop-in generational replacements
- Overall, the CAPEX of a GT plant is likely to decrease by 50% over 1st plant CAPEX
- CAPEX per tonne can decrease even further with increased productivity
- OPEX per tonne will also decrease as monolith performance increases



Technology Partners

SRI	THE LINDE GROUP	Engineering, Inc.
Partner	Activity	Relationship Terms
SRI International	 Pilot plant operation and R&D lab testing 	 Contract R&D
BASF	 Sorbent development/supply; lab testing 	 Strategic Supplier
Haldor Topsoe, Corning	 Monolith development/supply 	 Joint development, Strategic Supplier
Linde	 Carburetor Pilot/EPC Contractor 	 EPC Contractor
Georgia Tech	 Sorbent R&D contactor testing 	 Contract R&D
Streamline Automation	 System design, engineering, fabrication 	 Contract EPC
Carmagen Engineering	 System design, engineering, optimization 	 Contract consulting
G.A. West	 Mass fabrication, EPC contractor 	 Manufacturing
Applied Catalysts	 Contactor, sorbent development/supply 	 Joint development, Strategic Supplier
CORNING	G.A.WEST	



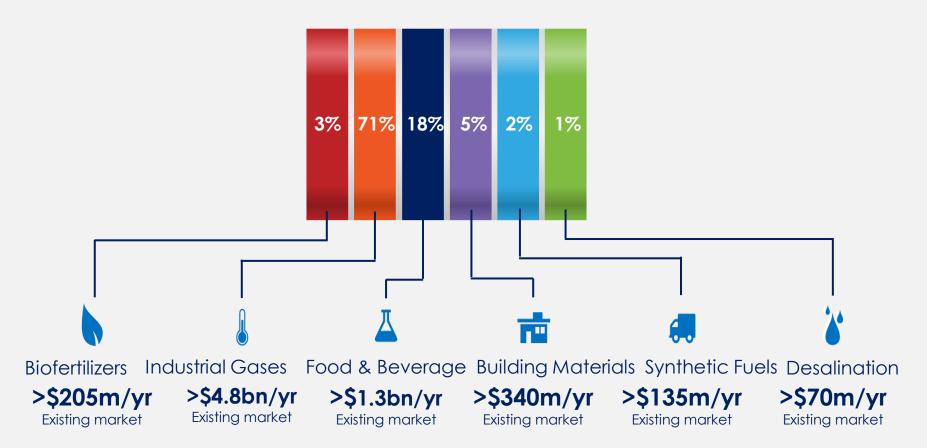
Future Development Plans

- Further expansion of R&D personnel and capabilities
- New R&D facilities to enable larger scale testing and synthesis
- Developing Joint Development Agreements with Suppliers
- Exploring development of in-house Sorbent Apparatus monolith manufacturing



INITIAL MARKET VERTICALS

\$6.7 billion annual CO₂ market in initial target segments





RENEWABLE ENERGY AND MATERIALS ECONOMY

Industrial Version of Photosynthetic Process

- Inputs Renewable Energy, Carbon from the air, Hydrogen from Water
- Outputs

Carbon Neutral Synthetic Fuels

Carbon Negative Materials (eg carbon fiber)

